

# UNIVERSITÀ DEGLI STUDI DI MILANO-BICOCCA

# **COURSE SYLLABUS**

# **Fermentations and Microbial Bioprocesses**

2425-3-E0201Q060

## Aims

#### Learning objectives

From the point of view of learning , the objectives are:

- Learning of the different process techniques and technologies in the field of fermentation processes, giving ample emphasis to the conditions necessary for the development of a process that can be carried out on an industrial scale.
- Learning the methods of quantitative analysis of a fermentation process
- Learning of the process design methods that must correlate the physiological and metabolic characteristics of microorganisms and the requirements of an industrial fermentation process.

#### Application of acquired knowledge

- The student will be able to characterize a fermentation process from a quantitative point of view and will be able to define what are the necessary data that allow an appropriate and complete evaluation of a process
- The student will be able to sketch the design of a fermentation process based on the physiological and metabolic characteristics of microorganisms and on the requirements of an industrial fermentation process.
- The student will be able to analyze, apply and integrate the knowledge acquired with what will be learned in courses related to the production of products of the biotechnology industry.

## Contents

The course will focus on the following topics:

- Fundamental requirements for the implementation of an industrial scale fermentation process
- Crucial elements for planning a production process

- Practical bioreactor technology and schemes of bioreactors for biological processes
- Elements and methods of control of bioreactors
- Kinetics of microbial growth and production
- Different fermentation modes (e.g., Batch, Continuous cultures and Fed-Batch)
- Quantitative analysis of processes: productivity, yields and mass balances
- Case Studies: examples of industrial fermentation processes (including problem solving cases)

#### **Detailed program**

- Fundamental requirements for the implementation of an industrial-scale fermentation process Production media, fermentation methods, waste treatment, process productivity
- Crucial elements for planning a production process
  Definition of the "dead times" of a production process and their consideration in the process planning phase
- Elements of bioreactoristics and schemes of bioreactors for biological processes Types of bioreactor: bubble column, air lift, stirred tank.
   Focus on stirred tanks: different types of stirrers; oxygen transfer rate (OTR);
- Elements and methods of control of bioreactors Definition of measured, determined and calculated parameters Probes for process monitoring Methods and modes of process control
- Kinetics of growth and microbial production Definition and quantitative analysis of lag phase, exponential phase and stationary phase Specific growth rate Monod's law and relationship with the fermentation process
- Different fermentation modes (e.g, Batch, Continuous cultures and Fed-Batch) Definition of the different fermentation modes Analysis of the differences between the different fermentation modes Application of the different fermentation modes
- Quantitative analysis of processes: productivity, yields and mass balances The different types of processes (batch, continuous culture, fed-batch) are quantitatively characterized by:
  - Calculation of productivity
  - Calculation of yields
  - Mass balances (including degree od reduction balance)
- Case Studies: examples of industrial fermentation processes (including \* problem solving \* cases) Some case studies highlighting the correlation between the physiological / metabolic features of a microorganism and the process characteristics will be presented (e.g. production of citric acid, production of lysine)

# Prerequisites

- Background: Basics of biochemistry and Industrial Microbiology.
- Specific prerequisites: Industrial Microbiology.
- General prerequisites: Students can take the exams of the third year after having passed all the exams of the first year of the course.

## **Teaching form**

The teaching activities will be in the form of **frontal lessons** in person, for a total of **56 hours** (28 lessons of 2 hours each).

Kessons will be delivered with different modes, in particular:

- 42 to 44 hours of lectures will be carried out in delivery mode (Delivery Teaching) focused on the presentation-illustration of contents, concepts and scientific principles.
- 10 hours will be dedicated to practical exercises. Exercises will take place in interactive mode (Interactive Teaching) in the classroom, where students can work in group or alone in the presence of the teacher that can guide and support the students. A collective general discussion is always included.
- 6 to 8 hours of teaching will involve external teachers (experts active in the Academy or in Industy) who will carry out thematic lessons on specific topics relevant to the teaching contents. The responsible teacher will be actively present during these lectures.

Teaching is held in Italian and the support material for the lessons (slides and reference and in-depth material) will be predominantly in English.

Lectures will be recorded and made available to the students via the e-learning page of the course.

#### Textbook and teaching resource

Learning material will be available at the e-learning web page of the course.

A few of the reference books that are used for lectures are:

#### 1. Biochemical Engineering

A Textbook for Engineers, Chemists and Biologists Second, Completely Revised and Enlarged Edition 2015 Wiley-VCH Verlag GmbH & Co. KGaA, Boschstr. 12, 69469 Weinheim, Germany Print ISBN: 978-3-527\*\*-33804-7; ePDF ISBN: 978-3-527-68499-1; ePub ISBN: 978-3-527-68501-1

#### 2. Bioreaction Engineering

Principles John Villadsen, Jens Nielsen, Gunnar Lidèn Third Edition Springer New York Dordrecht Heidelberg London ISBN 978-1-4419-9687-9 e-ISBN 978-1-4419-9688-6 DOI 10.1007/978-1-4419-9688-6

#### **3. Practical fermentation Technology** Edited by Brian McNeil and Linda M. Harvey 2008 John Wiley & Sons, Ltd. ISBN: 978-0-470-01434-9

4. Bioprocess Engineering Principles

Pauline M. Doran Academic Press Limited ISBN: 0-12-388461-6

#### Semester

Second semester

#### Assessment method

The learning will be assessed through the mode: Written test + optional oral test.

In particular, the written test consists of calculation exercises for the analysis of fermentation processes and open questions in which you are asked to explain some of the notions exposed and explained during the lessons. Usually, the test consists of 2 exercises and 2 open questions The maximum score that can be obtained from each answer is explained in the text of the written test.

The student who obtained a grade of at least 16/30 in the written test may request to take the oral test.

## Office hours

On demand

#### **Sustainable Development Goals**

AFFORDABLE AND CLEAN ENERGY | INDUSTRY, INNOVATION AND INFRASTRUCTURE | RESPONSIBLE CONSUMPTION AND PRODUCTION | CLIMATE ACTION